

A329RM-S

United States of America

Department of Transportation—Federal Aviation Administration

# Supplemental Type Certificate

Number SA108RM

*This certificate, issued to*

Heliarc Welding Service, Inc.  
3965 Newport  
Denver, Colorado 80207

*certifies that the change in the type design for the following product with the limitations and conditions therefor as specified hereon meets the airworthiness requirements of Part 3 of the Civil Air Regulations.*

*Original Product—Type Certificate Number:*

A7CE

*Make:*

Cessna

*Model:*

411, 411A; 421, 421A, 421B

*Description of Type Design Change:*

Modify exhaust stacks by replacing existing bellows or seal type joints with a clampless, sealess type slip joint per Heliarc Welding Service Drawing 042177 approved December 13, 1977.

*Limitations and Conditions:*

This approval should not be extended to airplanes of these models on which other previously approved modifications are incorporated unless it is determined that the interrelationship between this change and any other previously approved modifications will introduce no adverse effect upon the airworthiness of the aircraft.

*This certificate and the supporting data which is the basis for approval shall remain in effect until surrendered, suspended, revoked, or a termination date is otherwise established by the Administrator of the Federal Aviation Administration.*

*Date of application:* June 14, 1977

*Date reissued:*

*Date of issuance:* December 14, 1977

*Date amended:*



*By direction of the Administrator*

*Gerald E. Goodblood*  
(Signature)

GERALD E. GOODBLOOD, Chief  
Engineering & Manufacturing Br., ARM-210  
(Title)

*Any alteration of this certificate is punishable by a fine of not exceeding \$1,000, or imprisonment not exceeding 3 years, or both.*

*This certificate may be transferred in accordance with FAR 21.47.*